#### Seminar:

## A Review of Research in Masonry in Malta

#### Announcement

The Department of Building and Civil Engineering of the Faculty of Architecture and Civil Engineering of the University of Malta is organizing a symposium on the theme:

'A Review of Research in Masonry in Malta'

in July 1991.

## Objective and Scope

The University has earmarked substantial resources for the upgrading of the Building and Civil Engineering Laboratories; and the Department of Building and Civil Engineering has already indicated that one of the main lines of research it would develop with these new resources would be the study of masonry structures. Globigerina or concrete block masonry is the major building material on the island, but has long been neglected, in Malta as in other countries, as a material studying, or worth "designing". countries, this has changed over the last decade, and it is hoped that it is also gradually changing in Malta. Since 1984, there have been a number of projects at the University which, although limited in scale and scope, because of the constraints of time and resources, can, in their totality, already serve to give a more scientific appreciation of globigerina limestone masonry.

The symposium will enable the presentation of the main results of this work, in a concise and clear way, to industry, so as to invite the profession to regard masonry in a more rational way, and to ask industry's support for a more organized, better directed, and better resourced programme of research.

It is intended that the papers submitted at this symposium will be published, so as to produce what would be the first reference document on the properties and behaviour of masonry.

### Topics

The symposium will be organized around the following topics:

- (a) Mechanical and Physical Properties
- (b) Structural Behaviour
- (c) Analysis
- (d) Durability and Repair
- (e) Industry

#### Call for papers

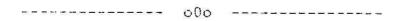
You are being invited to indicate your willingness to take part in the symposium, and to prepare a paper on the work you carried out.

### Schedule

- Acceptance of participation by 30th May, 1991
- Submission of photo-ready papers by Thistog, 1991.
- Symposium, presentation of papers 314-1000, 19.

### Symposium address

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# Globigerina Limestone (Franka) As a Structural Material

## Introduction to Masonry Construction

Our building stone has always been used as a structural material, even when other countries had discarded the structural strength of masonry and used it only as an infill material in between a concrete or steel frame. We are fortunate in hading a soft limestone that may be easily dressed forming aestethically pleasant wall panels.

It is not unusual nowadays for an architect to be commissioned to design a building 10 storeys high. The most economical form of construction to be adopted is a hybrid structure, with a concrete frame on the lower floors and a masonry structure above. With these number of floors, local masonry is being stressed to its limit. It is now very important that the properties of our local "Franka" be properly understood and researched, something which in the past has been underrated.

What properties must a material have for it to be classified as a structural one? The properties are:

- (1) load bearing capacity;
- (ii) fire resistant properties;
- (iii) durability performance.

At the turn of the century till past the middle of this century, the trend in building has been in producing a jungle of concrete buildings or a steel skeleton hidden by a glass facade. An increase in research during the past decade, helped by the energy crisis, have helped the "Brick (masonry) is Beautiful" campaign. It is now accepted that masonry forms an attractive durable cladding with good thermal acoustic insulation, excellent fire resistance, plus it is an economical structural material

that can be built faster, cheaper and more easily than its rivals, steel and concrete.

Of the properties mentioned above concrete suffers from durability. The matrix of steel bars and concrete creates corrosion and spalling problems. Many emineut engineers have been made to blush during their lifetime, not due to errors in structural calculations, but due to the deterioration of concrete buildings or bridges. They are being meinteined, but concrete repairs is a very expensive item, not envisaged as part of the required maintenance during the design stage, reducing the expected rate of return for the developer. Our university is facing such a problem as concrete columns instead of mosonry peirs were used in its covered walkways under existing buildings. Concrete repairs are being done to these spalled columns, a building not much older than twenty years. Our Churches and princes built 400 or more years ago, are proof of the good durability properties of our local Franka.

Steelwork has low fire-resistance, demonstrated by the tragidy of the Main Hall at the Conference Centre. Specialized labour is required to erect a steel-frame. Ignoring fabrication time it is true that a steel frame has a short site erection time, but no other construction work can take place during the erection period. This is not the case with masonry structures where there is a continious follow of other trades.

Large open space structures, such as factories, sports halls, hangars, etc., have traditionally been constructed in a steel or concrete portal, with infilling sheeting or masonry. With the development of new structural forms in masonry diaphram or fin walling, the roofing system may now be supported directly on to masonry. The structural form of masonry adopted, catering for all the vertical load and wind forces. This efficient and economical

form of construction can provide the structure, the cladding, and insulation in one material eracted by the main contractor using only one trade.

A disadvantage in using masonry gould be an increase in the obstructed area over steel or reinforced concrete. There is no reason why piers in department stores or similar structures are not constructed in masonry having a higher compressive strength. Lower coralline limestone has a very good compressive strength, but weak in tension. Reinforced and post-tensioned masonry may be used successfully where tension develops. Such structures are retaining walls, silos etc.

element, spanning large distances. Before the advent of steel work, the first railway bridges were masonry arches. Masonry erches then went out of fashion and the theory of arches was almost forgotten. Further advances in the theory of arches were evelved during the past wars, as checking of these arches for heavier leading was required. Today there is an awakening and also a revival of interest in the old structural form of the arch. Presently research work is being carried out on the limit state design of masonry arches (1), a method which will facilitate the tedious arch calculations. This may revive the demand amongst architects for arched ceilings due to their aestethic appeal.

The composite action between masonry panels supported on concrete beams (2), should also be investigated as this will effect greater economies. A hotel block is normally a hybrid structure, the upper bedroom floors constructed in masonry, whilst the ground floor being the foyer requires large open floor areas supported on a concrete frame. The concrete beams and upper masonry walling are not to be designed as seperate elements, but as a composite structure. The whole unit is to be designed as a deep beam, with the reinforcement in the concrete beam taking the tensile forces and masonry

walling above taking the compressive forces. In this way the lever arem is increased with a corresponding decrease of steel required.

Well designed structural forms in masonry are most robust and more resistant to progressive collapse due to the inherent arching capabilities of masonry than other structures. For high rise buildings the plan layout should be disposed to give a high rigidity against borizontal wind loading. An example is the 8 stories Jawra Point Block.

## Geogolical Date on Franka

"Franks", the local building stone is obtained from the lowest bed, of the three distinct beds of Globigerina limestone, each bed being separated by a phosphorite conglomerate horison. Globigerina limestone outcrops mostly in the south-eastern part of Malta, covering approximately two-thirds of the surface area. From the geographical map published by Pedley et al it may be noted that the outcrops of Globigerina limestone are mostly of the lower bed. Its maximum tickness is about 300 ft. The quality varies along this depth and at approximately every 40.0" a "sol" layer is encountered.

The whole strate has been formed organically by the deposition of calcium carbonate, from the cementing together on the sea-bed of the shells of Globigerina and other Foraminitera. The calcium carbonate content varies between 65% - 95% and traces of iron oxide exist in some deposits. It is not strongly bedded, hence its name Freestone ("Franka").

From microphotographs of a thin section of Globigerina limestone, one may notice the similarities in pore structure to Portland Stone (U.K.). It is probable that good quality "Franka" would be acceptible for use in a more aggressive environment, as that in the U.K.

Nowadays quarrying is carried out in the Tal-Balal area 1/o Naxxar & Mqabba area, comprizing Siggiewi, Mqabba, Kirkop & Qrendi.

## (i) Load Bearing Properties of Franka

Masonry is a composite material. Its strength is dependent on the crushing strength of the masonry block and of the infilling mortar used. It also depends on the workmanship. The most common workmanship defects are:

- (1) The horizontal bed joints should be filled completely with mortar. Incompletely filled bed joints may reduce the strength of masonry panels by 33%.

  Failure to fill vertical joints has little effect on the compressive strength but are underirable for weather exclusion and sound insulation.
- (2) Mortar bed joints should not be thicker than 12mm (½\*\*).

  Bedjoints of 16-19mm thickness, result in a reduction of compressive strength of up to 30% as compared with 10mm thick joints.
- (3) Before laying mortar the block is to be well wetted to reduce its suction rate, plus a proportion of lime in the mortar mix will help the mortar mix to retain its water. A high absorbent block will result in a weaker mortar, with a resulting weaker wall panel.

The relevant code of practice for structural masonry (3). after taking into consideration masonry unit strength, mortar strength and degree of workmanship available gives values for the compressive strength of masonry panels.

From tests carried out by J. Cachia (4), on local masonry blocks, collected from various quarries, the highest average crushing value on a dry sample was 32.9 N/mm<sup>2</sup> (4750 l bf/in<sup>2</sup>) whilst the corresponding lowest was 15N/mm<sup>2</sup> (2175 l bf/in<sup>2</sup>). The highest value was

obtained on a "sol" sample. The sol sample was the densest and had the lowest void ratio and porosity. When tested in the fully saturated state the compressive strengths obtained were on average 39% lower. One may assume internal walling to have dried to its dry state, whilst for exposed walling an intermediate value is to be taken for the fully dry and completely saturated state. When blocks were tested normal to their bed of stratification the strength was higher than for blocks tested with their face parallel. The difference ranged from 0% to 21%, the average works out at 8%.

From a different source (5) the crushing strength of Coral limestone is given as 75N/mm<sup>2</sup> (11.000 lbf/in<sup>2</sup>).

From tests carried out by W. Debattista (6) on local mortars the commonly used cement mortar mix having proportions 1:2:10 of cement, to coralline limestone sand to fine globegerina sand had an average crashing strength at 28 days of 1.85 N/mm<sup>2</sup> (265 lbf/in<sup>2</sup>). A stronger cement mortar mix having proportions of 1:2:6 had an average crushing strength of 28 days of 4.5N/mm2 (650 lbf/in<sup>2</sup>). He also carried out tests on lime mortars and a composite cement, lime mortar. The results obtained demonstrated that lime mortars were superior with regards to water retentivity, consistence retentivity, air content of freshly mixed mortar and flow. On the other hand cerent mortars have a higher flexural and compressive strengths, together with a longer setting time. The composite lime-cement mortar, exhibited intermediate workability and strength characteristics. The reintroduction of lime into our mortar mixes is to be encouraged due to better properties achieved.

With reference to the Code of Practices on structural masonry<sup>(3)</sup>, the following information is given:

4 mortar types are defined according to crushing strengths achieved after 28 days.

Type					16 N/mm <sup>2</sup>
	(11)	having a	strength	οſ	6.5 N/mm <sup>2</sup>
	(111)	having a	strength	of	3.6 N/mm <sup>2</sup>

(iv) having a strength of 1.5 N/mm<sup>2</sup>

So our 1:2:10 mortar mix is classified as type (iv) mortar, and the 1:2:6 mortar mix classified as type (iii). In reinforced mesonry work, ref (3a) suggests the use of mortar type (i) and (ii) only, showing the importance of the use of high strength mortars.

As stated previously the compressive strength of a wall panel depends on a combination of the respective mortar and masonry unit strength. The greater the proportion of mortar/unit area of block, the lower the strength of the wall panel. The code of practice (3), therefore gives different values for 6" or 9" masnonry units.

The following 2 tables derived from the Code of Practice (3) give well penel strengths for a given masonry block and a given mortar designation.

TABLE 1 - Estimated Compressive Strength of Masonry for 9" blocks (n/mm<sup>2</sup>).

Mortar	C	ompres	sive Stre	ength of Unit N/mm <sup>2</sup>
Designation				
	Globigerina			Coralline*
	18	20	23	75
(i)	9.5	10.3	11.4	26.3
(11)	8.2	8.9	9.7	20.8
( <b>i</b> ii)	7.6	8.0	8.3	18.0
(1v)	6.8	7.2	7.8	15.2

TABLE 2 - Estimated Compressive Strength of Masonry for 6" blocks (N/mm<sup>2</sup>)

Mortar Designation	Compressive Strength		of Unit N/mm2		
	G	lobige	rina		Coralline*
	18	20	23		75
(i)	12.3	13.3	14.7		34.4
(11)	10.7	11.5	12.6		27.0
(111)	9.9	10.4	11.4		23.4
(v.t)	8.9	9.3	10.0		19.3

• Value for corelline wall panels were extrapolated from Code of Practice (3), as a block having such a high crushing strength is not quoted, but quoted in ref (3a) and values obtained agreed.

The values of the ultimate strengths of wall panels are to be divided by the relevant factor of safeties to obtain the alloweable working load. An average value for load is 1.5, whilst for material strength with average workmanship a value of 3.0 is quoted. So the global factor of safety to be used is approximately 4.5.

Tests on 26 different 1/3 scale wall panels be we been crushed to destruction by P. Buhagiar (7). Masonry blocks used were from 3 different quarries having different strengths. The Mqabba blocks had an average of 20N/mm². Naxxar blocks had an average of 22.5N/mm², whilst the Siggiewi blocks had an average of 17N/mm². 2 morter mixes were used, a cement mortar (1:3:12) having a crushing strength after 28 days of 1.75N/mm² (type (iv)) and a composite cement lime mortar (1:1:2:4) having a crushing strength after 28 days of 5.9N/mm², (type iii). The greatest variation from the code of Practice (3), were on the 6" blocks. Another anomaly was that the blocks from Naxxar quarry, with the highest crushing strength, achieved the lowest wall panel loading. By

further tests conducted by P. Buhagiar (7), this is attributed to a high initial rate of absorbtion, which as mentioned earlier on, would affect the mortar strength.

Buhagiar (7) concludes that the same strength should b used for the 6" and 9" local masonry blocks, disregarding the higher values attributed to the 6" masonry blocks. A 6" thick unit is more slender than the 9" unit, so could not have slenderness effects reduced the crushing load? It must be borne in mind, that during the tests the mortar beds were fully filled, which does not always occur in practice.

From the above, it may be concluded that for preliminary design calculations a masonry block, having a crushing strength of 20N/mm<sup>2</sup> (2900 lbf/in<sup>2</sup>) may be adopted.

## (ii) Fire-Reisitance of Franka

The temperature rise at any particular depth below the surface of a wall exposed to fire depends on the intensity of the fire, on the period of exposure and on the thermal diffusuity of the material. The intensity of fire in a store with inflammable materials, would be higher than that inside a church. Building stones have a law thermal diffusuity. Hence the rate at which the temperature rises Within the body of the wall is correspondingly elow. This high temperature would not exist within even a moderate depth below the surface. This difference in temperature between the outer and inner parts of masonry creates a steep temperature gradient which may cause cracking or spalling. It is demage of this kind that calls for repairs, mostly in columns, window-jambs, cornices, sills, mouldings, and similar projecting features.

For temperatures up to 400°C, heat causes the development of a pink or reddish-brown colouration, for Franka

containing iron-oxide. For Franka free from iron-oxide it becomes greyish in colour. The depth of this colouration seldom exceeds a depth of the At higher temperatures, in the region of 600°C, the colour disappears and calcination starts. Calcination involved the driving off of carbon dioxide, from the limestone calcium carbonate and leaves a residue of calchum oxide or quicklime. Considering the width of the coloured stone, referred to above and the temperatures indicated, it is not to be expected that there should be any considerable degree of calcination of limestone in a building fire. Calcined limestones have a dull, earthy appearance, differing from the original limestone.

It has been proved that there is no significant reduction in crushing strength of limestone for temperatures up to 400/450°C. Thereafter the strength decreased and at 600°C the masonry retains 60% of its original strength (8). Since in a building fire, the effects are confined to the outer layers, no serious loss occurs to the strength of the masonry unit. But in staircases, which are stressed in tension, it will be better to rebuild any masonry staircase, exposed to fire unless it can be shown otherwise by loading tests.

It is usually considered safe to rebuild on existing walls, after considering the effects of any lateral movements of masonry wall induced by thermal expansion or stresses resulting from collapse or partial collapse of roof or walls. It is also to be ensured that no future damage exists from falling fragments.

# (111) Durability of Franka

There are many fine buildings which have been erected over 400 years ago and are still in a structural safe condition. St John's Cathedral and the Auberges are proof of this. But even in the same buildings, it is noted that some masonry units weather to a different

degree than others. It may be due to its position.

Sills, balustrades, stone coerses between ground level and d.p.c. and coarses immediately below a cornice are known to deteriorate more than masonry in other locations. The reason for this faster deterioration may be due to causes such as being exposed to weather on all faces for balustrades, or being sheltered from the wash-down effect of rain on coerses below a cornice. But when in a wall panel there exist masonry units with different deterioration effects, then the cause must be due to the internal matrix composition of the franka unit. In this case, tests will be required for the selection of better quality Tranka.

Exposure tests carried out by the Building Research Station in 1958(9) have shown that franks is susceptible to ealt attack. The closer the masonry to to the sea, the specified masonry ought to have a higher durability. Terraced house built about 40 years ago, on the B'Bugia sea-front, have badly decayed masonry. The probability is that masonry was supplied from a nearby B'Bugia quarry, which tests have proved to be of an inferior quality. A good damp-proof membrane, is a requisite, as salts from the ground are also known to cause deterioration. An interesting fact is that rock-faced stone (gidra) deteriorates less than fair-faced stone.

From the same work carried out in 1958 (9), it
was concluded that any sulphate attack on the stonework
through atmospheric pollution was small and of little
consequence. Is this true nowadays, if one considers
the Hamrun/Marsa area being subjected to pollution due
to the burning of coal for the power station? The
principal acid products of the combastion of coal are
carbon dioxide and sulphur dioxide. Carbon Dioxide
exists in the atmosphere and its effect on limestone
masonry is considered to be of relatively little consequence.
The production of acid sulphur gases by the combustion
of coal is more important. Coal contains on atwrage
1 - 2% of sulphur, which on combustion is oxidised to

with water forms sulphureus and sulphuric acids. Not all the sulphur escapes into the air, some remains in the ash or the chimney soot, heither does all the sulphur dioxide which escapes, enter into combination with limestone in buildings. Nevertheless, actual damage is caused, its severity will have to be ascertained by future tests. Soot deposits cause disfiguration and due to acid materials which it brings into close contact with the Franka under projecting features, accumulating into thick black incrustations also causing chemical disintegration.

Due to "Franka" not being strongly bedded, the difference in weathering due to units placed on sides differing from its bedding plane is not so marked, but warles according to quality of masonry. The better type of Franka showing slighter or no difference.

The building Research Station, have a standard method of examination, for the selection of natural building stone (10). Below are listed a number of tests, which ought to apply for our environment and type of stone. In 1958 (9) (5) a limited number of tests were carried out on Franka samples together with further tests in 1958 (4) and results are discussed.

Limestones have a broadly similar chemical composition. Chemical analysis is of no use to durability assessment. It is the internal structure of a limestone rather than its composition, that gives the clue to durability.

# Indirect Measures of Pom Structure:-

(1) Porosity is the volume of pores within a stone, expressed as a percentage of the total volume. It is conveniently measured by vacuum saturation with water. Values range around 10-20% although may be as low as 10% and as high as 40%. The value for Franka samples was around 35%.

A 'sol' sample gave a low 27.8% (4). Values for Coral

limestone are in the region of 10% (5).

Porosity gives no indication of the way the pore space is distributed whether there are many fine pores or otherwise.

- (2) Saturation co-efficient is measured by drying stone used for porosity test. It is then soaked in water for 24 hours. The saturation co-efficient is the proportion of pore space that becomes filled with water during soaking. Values range from 0.4 0.95, the high value indicating a high proportion of fine pores, being a stone of low durability whereas a value of 0.4 would be a stone of high durability. The value for Franka samples was around 68%, being a grey region as on its own the saturation co-efficient is an unreliable guide to durability.
- of pores having an effective diameter less than 5 microns. A stone with high proportions of very fine pores is less durable than a stone that has mainly coarse pres. The two methods most widely used for the distribution of pore sizes is the mercury porosimetry and the suction plate technique. The underlying principle, being that the pressure required to force mercury into an empty pore (or suck water out of a full pore) is dependent upon the size of the pore. The value for Franka samples fell between a grey middle of 50 80%, which on its own merit may not be used to classify its durability characteristics.

An improved indication of durability may sometimes be obtained by combining two properties.

For the Franka samples tested it was concluded that a wet/dry compressive strength ratio of 0.58 appears to mark a dividing line between a better and a poorer stone. This value appears to be confirmed also by tests carried out by Cachia comparing his values of wet/dry

one anomaly appears in an Mqabba suarry which is described as of poor quality masonry, but the wet/dry ration works out at 0.7. The tests on this sample were carried out perpendicular to bedding plane not normal to bedding plane as in the other tests. Could this be the reason for anomaly?

The dividing line between a very poor sample (0.56) and a very good sample (0.59) is too fine and a better indication of durability appears to be obtained by dividing the wet/dry strength ratio by microporosity and multiplying the result by 105. A tentative value has been established at 1050<sup>(5)</sup>. More tests are required to confirm this result.

## DIRECT TESTS OF DURABILITY:

Direct tests are intended to subject the stone to the same condition that it will encounter in use, but in a more aggressive form.

The Crystellisation test is one. A stone sample is subjected to cycles of immersion in sodium sulphate, followed by drying in an oven. The test is comparative and the loss in weight obtained must be compared with the result of a standard stone, known to have good durability characteristics. For the Franks samples tested, the change in weight was between 20 - 30%, with a poor sample being as high as 49%. A high proportion of above porce, together with a high loss in weight due to crystallisation test, indicates stone to be less durable.

# PHYSICAL PROPERTIES AFFECTING PURABILITY:

When a material is exposed to the sun, the surface becomes hotter than the underlying mass that is a thermal gradient is set up in the material. On the contrary, at night, radiation causes the surface to become colder than the material beneath it. These temperature differences cause unequal expansion, and thus set up stresses in the material. The propogation of temperature through a material depends on its thermal conductivity and on its heat capacity, and the relation.

Conductivity/Heat capacity per c.c. is known as the diffusivity. Unlike metals, building materials have low thermal conductivities and relatively high specific heats, hence their diffusivity is low and the stresses correspondingly higher than they would be in materials of higher diffusivity. But the temperature gradient, set up in normal circumstances is unlikely to be a serious consequence.

with certain building materials, changes in theri moisture content result in changes in volume. This swelling on wetting results in shrinkage on drying. Such types of material, would be lost desirable to be used on an exposed facade. The moisture expansion of limestone is negligable and so no precautions are necessary to avoid shrinkage cracking. Shrinkage cracks are visible where a building built in Franks abuts against one built in concrete blockwork.

The linear co-officient of thermal expansion of limestone is also low, so expansion joints are not required on moderate lengths of Franks walling.

# NEED FOR CLASSIFICATION OF CUARRY SITES:

It is a fact that the quality of local Franks varies as it is a natural material. Franks is used exactly as it is found, there is no processing or manufacturing involved, which may change its quality. However, the customer ought to be advised in his selection. For instance, Franks used in an inland location, such as Rabet may not be suitable for use on the Sliems sea-front due to the deleterious action of the sea-spray. Nor is

it suitable in the Marsa area because the pollution there, produces harmful acids. The franka used on the wall panel of a facade may not be suitable for the balcony balustrading or the overhead cornice. Ideally, the Franka obtainable from a quarry, should be graded according to its durability. A list should be compiled indicating the suitable use of Franka from a particular quarry, taking into consideration its durability, the environment where the Franka is to be used and its location on the building fabric.

Having convinced ourselves of the favourable properties of Franka, then we must use it as a truly structural material, not as an infilling wall panel. Its obvious use is as a wall panel transmitting loads vertically downwards, but its geometrical layout may be utilized to transmit horizontal wind or earthquake forces to the ground. In shed buildings, fin or diaphram walling may be used for the sie and gable walls. Reinforced masonry may be used for retaining walls, whilst post ensioned mesonry, extending the structural capabilities of masonry is yet to be taken advantage of, in Halta. The above mentioned methods are more economical locally, besides providing less costs in use expenses, when compared to other more evolved structural systems. Developing the structural uses of Franka would also lead us towards an improved architectural design, as then Franka would be more functional.

# References:

- (1) Professor Heyman Masonry Arch Design
- (2) P.H. Wood Studies in Composite Construction
- (3) ES 5628 structural Use of Masonry pt 1 Unreinforced masonry
- (3a) Bs 5628 " " " " pt 2 Reinforced & Prestressed Masonry
- (4) Cachia J. (1985) The Mechanical & Physical Properties of Globigarina Limestone as used in local Mesonry Construction (Unpublished E.E. & A. (Hons.) Dissertation.
- (5) BRE Note C965
- (6) Debattista W. (1985) Masonry Morters (Unpublished B.E. & A. (Hons) dissertation).

- (7) Buhagiar F. (1985) Structural Masonry; experimental determination of the compressive strength of a wall (unpublished B.F. & A. (Hons.) dissertation).
- (8) BRE Note 21 The Regair of Stone-Work Damaged by Fire.
- (9) ERE Note B133 The Meltese Islands, use of Limestone for Building.
- (10) BRE The Selection of Natural Building Stone.

D. H. CAMILLERI Job No. Sheet No. Rev. Structural Consultant XX91 Appendix A Member / Location LOAD ANALYSIS Drg Ref. Job Title GENERAL Made by DHC Date JULY 91 Chd. BEAMS AT GRO. FLR at 4.5 m # DESIGN LOAD taken at 14 KN/m<sup>2</sup> to cater for TRANSVERSE PARTITIONS 2 m 63KN/m.2.0m/6m = 21.00KN/m 63KN/m.3.5m/6m = 36.75KN/m3.5 m 60\*  $14KN/m^2.4.5m = 63KN/m$ Grd. diopersal b/w\_ 20crs I.35KN/cr=) 37.8 KN/m 4-5 m 158.55KN/m 1-5 m B.M(beam) =) 158.55.6<sup>2</sup>/8 =) 713.47KN-m Calculation by method proposed by Wood (8) loadings from upper flrs. + b/w (14KN/m².4.5m + 11crs.1.35KN/cr 1.4) 4flr = 335KN/m  $B.M = 63.6^2/8 + 335.6^2/40$ =) 585KN-m The 2 values for B.M equate for a 6 storey building.

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